

# CALIBRE™ 303-6

## Polycarbonate Resin

### Overview

CALIBRE™ 300-6 Polycarbonate resins offer exceptional impact resistance, heat distortion resistance, and optical clarity as well as high melt strength for blow molding and sheet applications. The CALIBRE 300-6 series products are available in 4 additive packages: CALIBRE 300: No mold release or UV Stabilizer. CALIBRE 301: Mold release. CALIBRE 302: UV stabilizer. CALIBRE 303: Mold release and UV stabilizer.

Govt. and Industry Standards:

- CSA (Canadian Standards Association)
- Underwriters Laboratory, Inc. (UL)

Applications:

- Automotive interiors
- Automotive exteriors
- Sheet applications
- Electrical lighting/switches
- Small & large appliances
- Beverage containers/serviceware
- Power equipment

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.20 g/cm <sup>3</sup>	1.20 g/cm <sup>3</sup>	ISO 1183/B
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	6.0 g/10 min	6.0 g/10 min	ISO 1133
Molding Shrinkage - Flow	5.0E-3 to 7.0E-3 in/in	0.50 to 0.70 %	ISO 294-4
Water Absorption			ISO 62
24 hr, 73°F (23°C)	0.15 %	0.15 %	
Equilibrium, 73°F (23°C), 50% RH	0.32 %	0.32 %	
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	334000 psi	2300 MPa	ISO 527-2/50
Tensile Stress			ISO 527-2/50
Yield	8700 psi	60.0 MPa	
Break	10400 psi	72.0 MPa	
Tensile Strain			ISO 527-2/50
Yield	6.0 %	6.0 %	
Break	150 %	150 %	
Flexural Modulus <sup>1</sup>	348000 psi	2400 MPa	ISO 178
Flexural Stress <sup>1</sup>	14100 psi	97.0 MPa	ISO 178
Taber Abrasion Resistance	45 %	45 %	ISO 9352
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	6.7 ft-lb/in <sup>2</sup>	14 kJ/m <sup>2</sup>	
73°F (23°C)	26 ft-lb/in <sup>2</sup>	55 kJ/m <sup>2</sup>	
Notched Izod Impact Strength (73°F (23°C))	44 ft-lb/in <sup>2</sup>	93 kJ/m <sup>2</sup>	ISO 180/A
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness			ISO 2039-2
M-Scale	73	73	
R-Scale	118	118	

<b>Thermal</b>	<b>Nominal Value (English)</b>	<b>Nominal Value (SI)</b>	<b>Test Method</b>
Heat Deflection Temperature			
66 psi (0.45 MPa), Annealed	295 °F	146 °C	ISO 75-2/B
264 psi (1.8 MPa), Unannealed	259 °F	126 °C	ISO 75-2/A
264 psi (1.8 MPa), Annealed	289 °F	143 °C	ISO 75-2/A
Vicat Softening Temperature	304 °F	151 °C	ISO 306/B50
Ball Indentation Temperature	> 257 °F	> 125 °C	IEC 60335-1
CLTE - Flow	3.9E-5 in/in/°F	7.0E-5 cm/cm/°C	ISO 11359-2
<b>Electrical</b>	<b>Nominal Value (English)</b>	<b>Nominal Value (SI)</b>	<b>Test Method</b>
Volume Resistivity	> 1.0E+15 ohms-cm	> 1.0E+15 ohms-cm	IEC 60093
Electric Strength	430 V/mil	17 kV/mm	IEC 60243-1
Dielectric Constant			
60 Hz	3.00	3.00	IEC 60250
1 MHz	3.00	3.00	IEC 60250
100 Hz	3.00	3.00	IEC 60250
Dissipation Factor			
50 Hz	1.0E-3	1.0E-3	IEC 60250
1 MHz	2.0E-3	2.0E-3	IEC 60250
Comparative Tracking Index			IEC 60112
0.0787 in (2.00 mm), Solution A	250 V	250 V	
<b>Flammability</b>	<b>Nominal Value (English)</b>	<b>Nominal Value (SI)</b>	<b>Test Method</b>
Flame Rating <sup>2</sup>			UL 94
0.06 in (1.5 mm)	HB	HB	
0.12 in (3.0 mm)	HB	HB	
Glow Wire Flammability Index <sup>2</sup>			IEC 60695-2-12
0.04 in (1.0 mm)	1650 °F	900 °C	
0.08 in (2.0 mm)	1610 °F	875 °C	
0.12 in (3.0 mm)	1610 °F	875 °C	
Glow Wire Ignition Temperature <sup>2</sup>			IEC 60695-2-13
0.04 in (1.0 mm)	1470 °F	800 °C	
0.08 in (2.0 mm)	1430 °F	775 °C	
0.12 in (3.0 mm)	1430 °F	775 °C	
Oxygen Index <sup>2</sup>	26 %	26 %	ISO 4589-2
<b>Optical</b>	<b>Nominal Value (English)</b>	<b>Nominal Value (SI)</b>	<b>Test Method</b>
Refractive Index	1.586	1.586	ISO 489
Transmittance	89.0 %	89.0 %	ASTM D1003
Haze	1.00 %	1.00 %	ASTM D1003